

Abstract

A tool for the cutting machining of precision bores in workpieces, with

- a first machining step which has at least one geometrically defined cutting edge, and with
- a second machining step which has at least one honing strip with geometrically undefined cutting edges,

is proposed. This is distinguished in that the first machining step has at least three support regions which are arranged at a distance from one another in the circumferential direction and which are designed and arranged such that they are supported on the wall of the precision bore during the machining of the latter.

(Figure 6)